

23rd National Award for Excellence in Energy Management 2022

Siruseri SEZ – Chennai

August 2022



Agenda

- 1 Brief of the Organization & Facility Overview
- 2 Energy Consumption Overview for the Year 2019-2021
- 3 Specific Energy Consumption in Last 3 years (2019-2021)
- 4 Energy Saving Projects Implemented Details (2019-2021)
- 5 Innovative Technologies Implemented
- 6 Utilization of Renewable Energy Sources
- 7 Awards , Teamwork, Employee involvement & monitoring

Cognizant Overview

Cognizant (Nasdaq-100: CTSI) is one of the world's leading professional services companies that engineers modern businesses. We help our clients modernize technology, reimagine processes and transform experiences so they can stay ahead in our fast-changing world. Together, we're improving everyday life.



Facility Overview

Operations from 2011, Owned Facility at SIPCOT

Campus Area – 40 acres.

Total Built-up Area- 200,986.67 Sq.mtr

Five Blocks (SDB1,SDB 2,SDB 3, MLCP & Cafeteria)

Seating Capacity: 12554

BAU Head Count: 8558 Associates & 1550 CWR

TNEB Sanctioned Demand – 5500 KVA

TNEB Supply Voltage Level – 33 KV

Transformers Aggregate Capacity – 14000 KVA

Diesel Generator Aggregate Capacity – 12000 KVA

Chiller Aggregate Capacity – 4886 TR

UPS Aggregate Capacity – 1905 KVA

Exclusive Medical Center with Ambulance Service

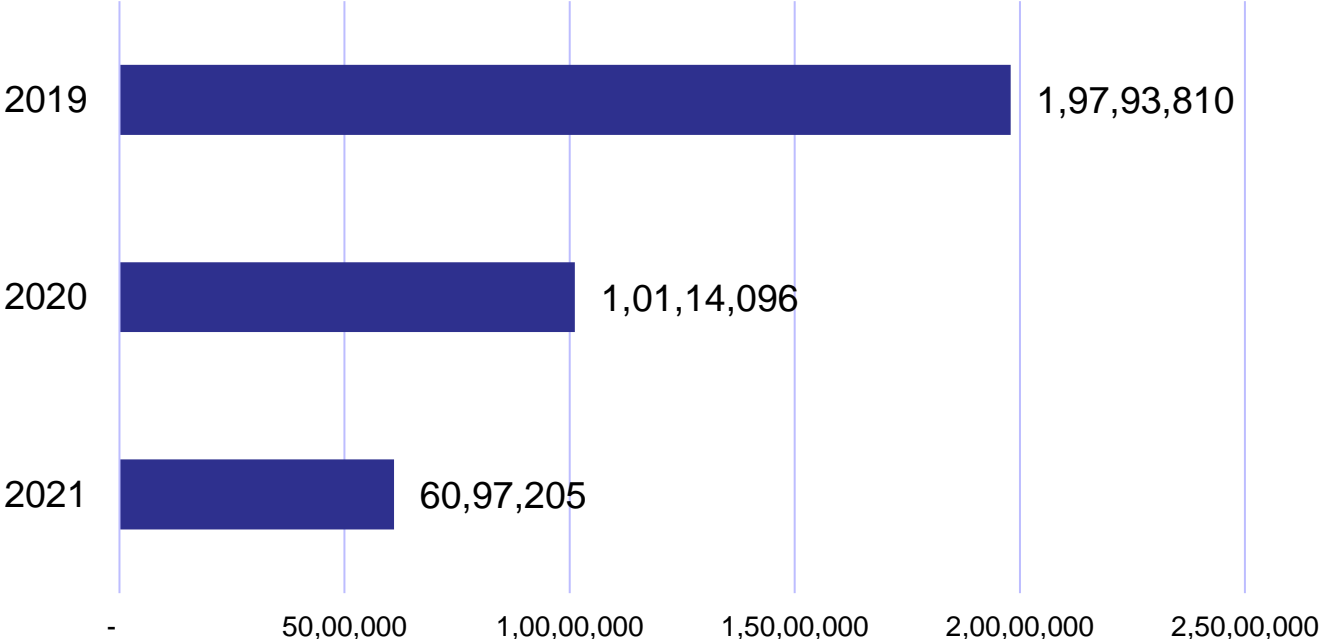
Gold Rated LEED Certified Building

Certified for ISO 45001 and ISO 14001

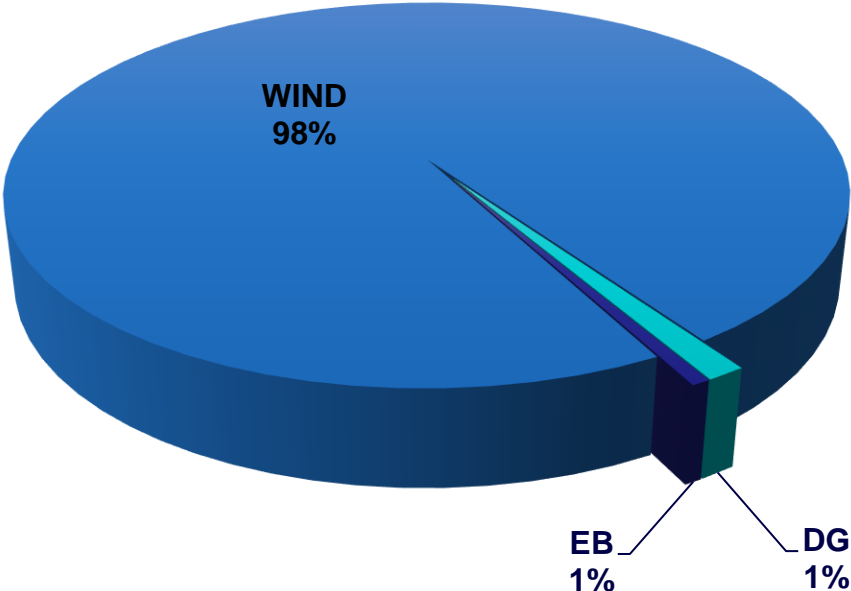


Energy Consumption Overview for year 2019 - 2021

Total Energy Consumption (kWh) 2019 to 2021

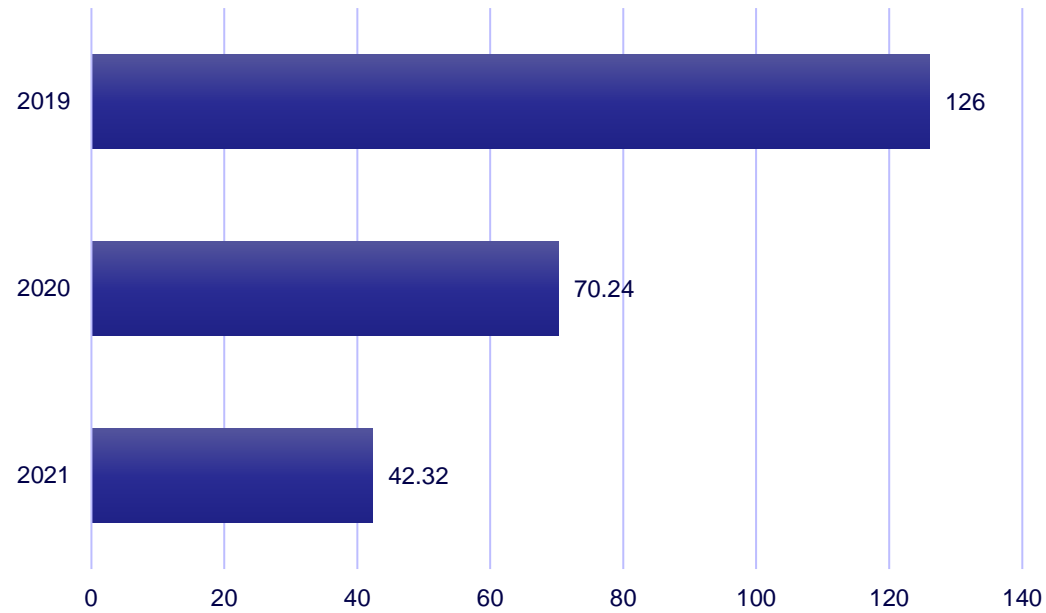


Source Wise Energy Consumption (%) Overview 2021

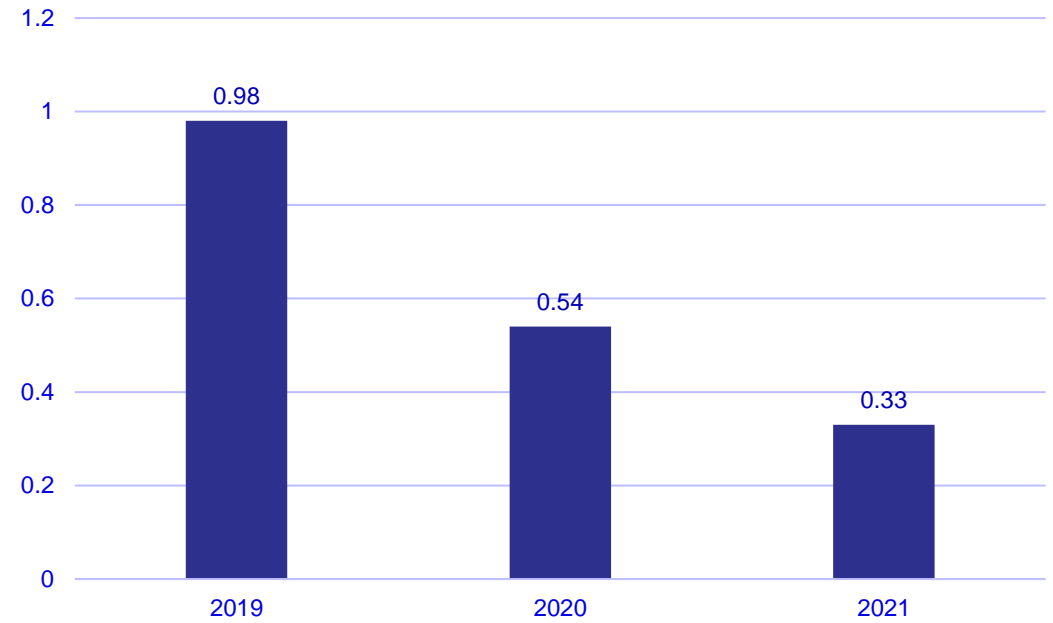


Specific Energy Consumption (EPI) Trend-2019 to 2021

EPI kWh/ Sq.Mtr/ Annum

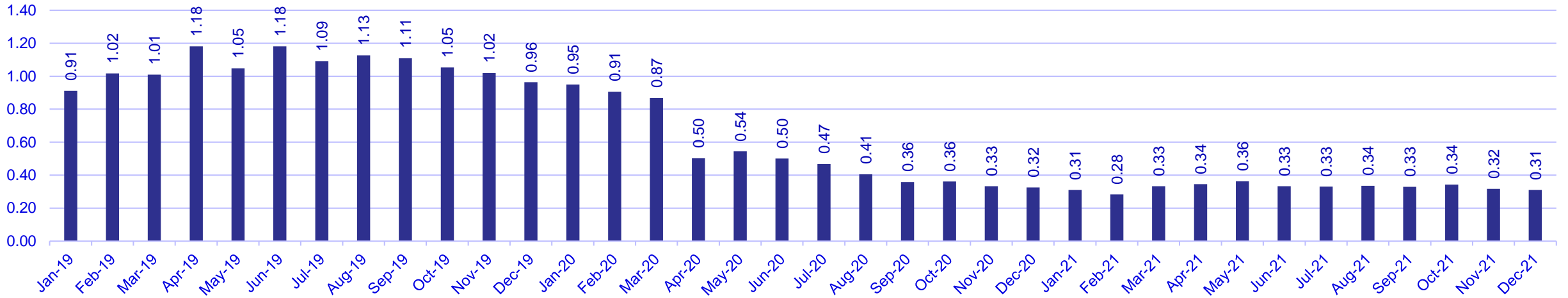


EPI kWh / Sq.Ft / Month

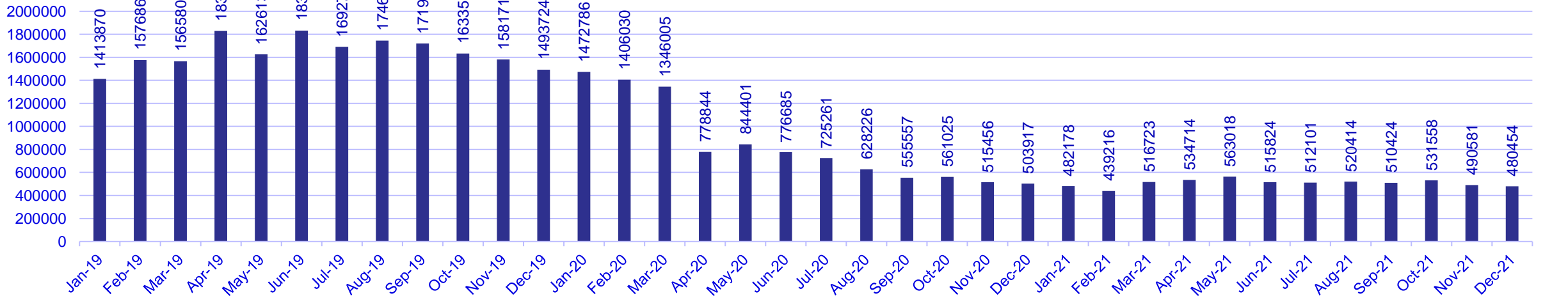


Specific Energy Consumption Overview - 2019 to 2021

SEC- KWH/ SFT / MONTH



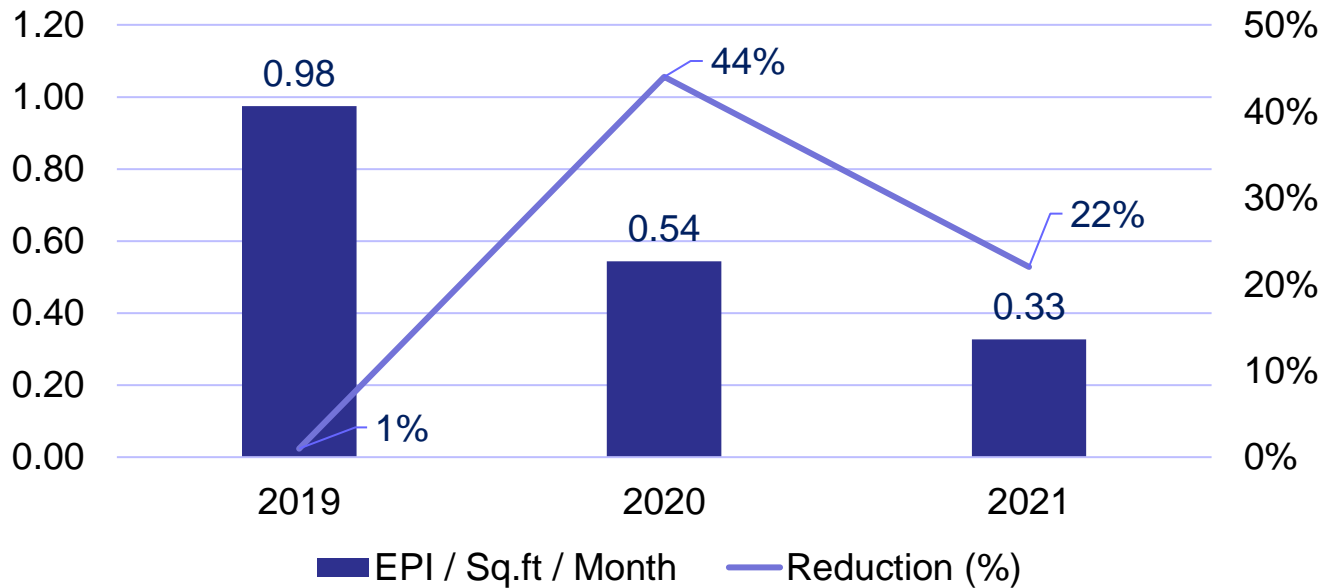
KWH CONSUMPTION / MONTH



Specific Energy Consumption Trend Analysis - 2019 to 2021

Year	EPI / Sq.Ft / Month	Reduction (%)
2019	0.98	1%
2020	0.54	44%
2021	0.33	22%

SEC Reduction Analysis



2019

- Effective lighting operation control via BMS.
- Effective utilization of low ambient temp for heat load optimization.
- Electrolytic scale remover for cooling tower system.

2020

- LED retrofit in SDB 1 building
- UPS retrofit in SDB 3

2021

- Modification of main header pipelines interconnection at chiller plant room
- LED Retrofit - Replacement of 2 x 18 Watts CFL fittings with 1 x 12 Watts LED fittings in SDB2 & 3 buildings
- STP Retrofit

Comparison of SEC with Internal & National Benchmark

BEE - National Benchmark			
EPI in kWh/Sq. M. / Year			
Star Rating	Warm and Humid	Composite	Hot and Dry
1 Star	200-175	190-165	180-155
2 Star	175-150	165-140	155-130
3 Star	150-125	140-115	130-105
4 Star	125-100	115-90	105-80
5 Star	Below 100	Below 90	Below 80

Internal Benchmark - Owned campus	
Facility Name	EPI/sqm/Annum
CHN - Siruseri	32.3
CHN - Siruseri - SEZ	42.3
CHN - CKC	42.9

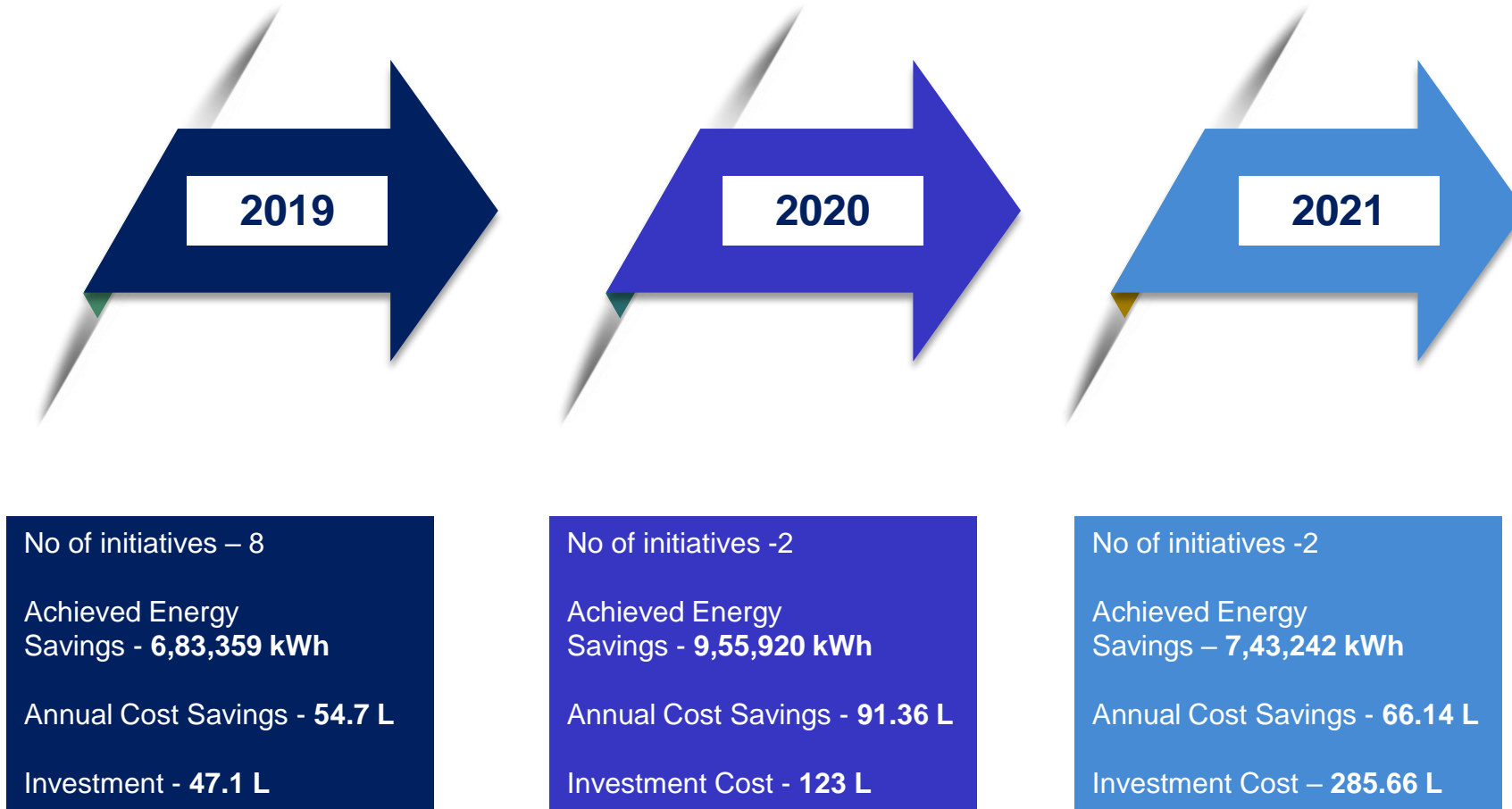


List of Energy Savings Projects Planned – FY2022-23

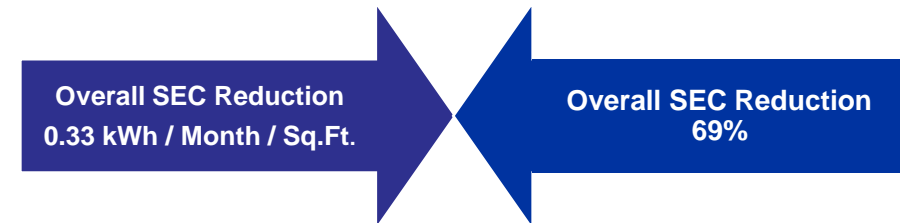
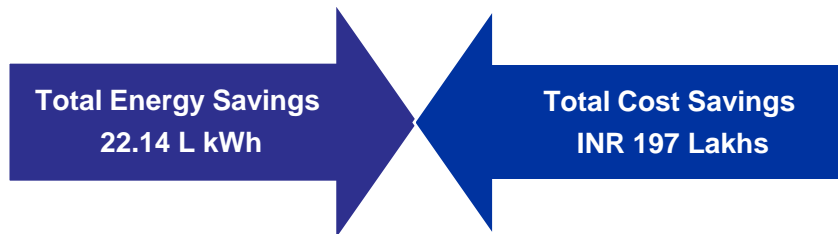
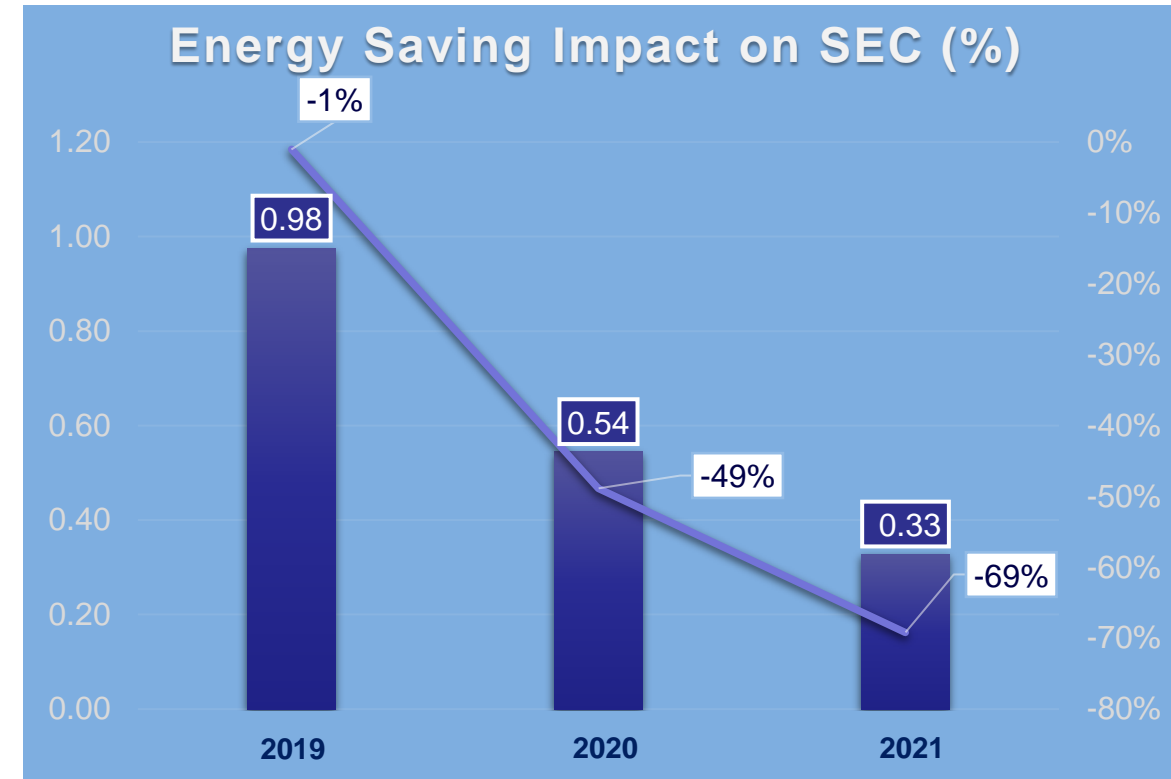
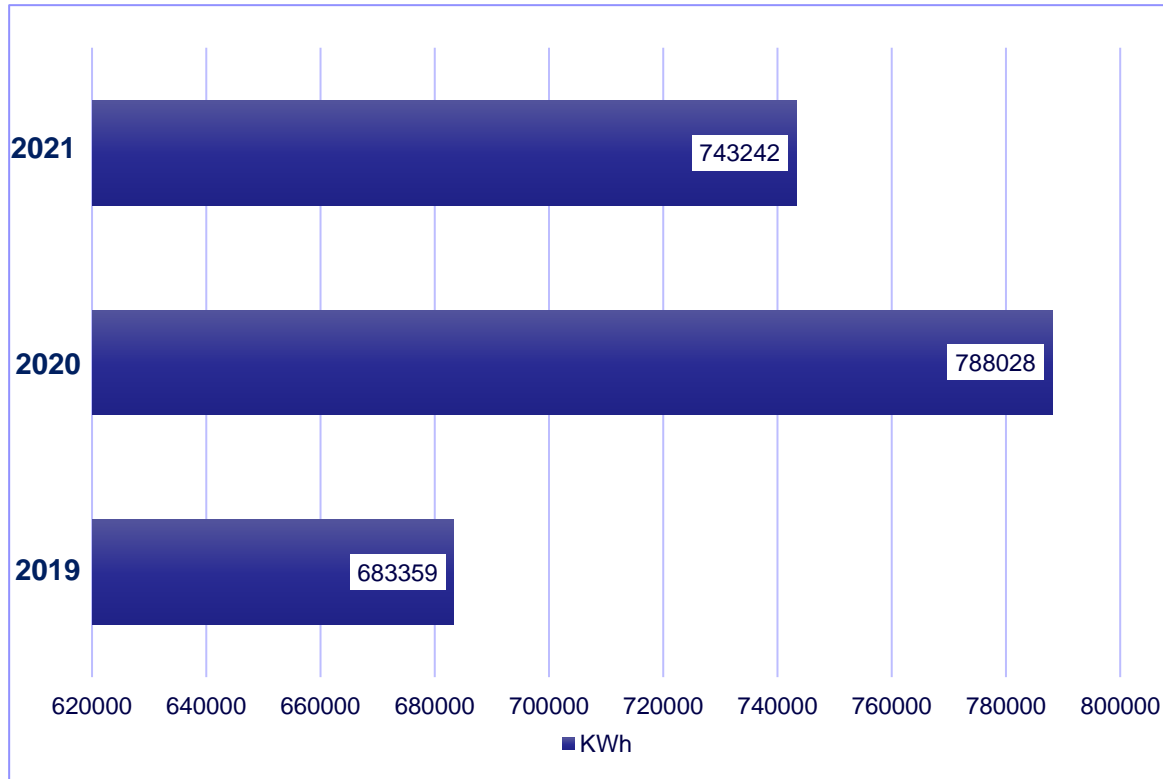
Year	Initiative Category	Initiative Discription	Investment for Initiative (INR)	Energy Savings (kWh)	Energy Cost (INR)	Pay Back Period (Months)
2022	Lighting	Replacement of 4 x 14 Watts FTL fittings with 1 x 24 Watts LED fittings in SDB2 & 3 buildings	88,71,450	1,067,308	85,38,464	12 Months
2022	AHU	Workstations AHUs retrofit across campus 82nos	1,08,90,000	648,300	51,86,400	24 Months
2022	Chiller	Modification of main header pipelines interconnection at chiller plant room	4,63,991	80,186	6,41,488	9 Months



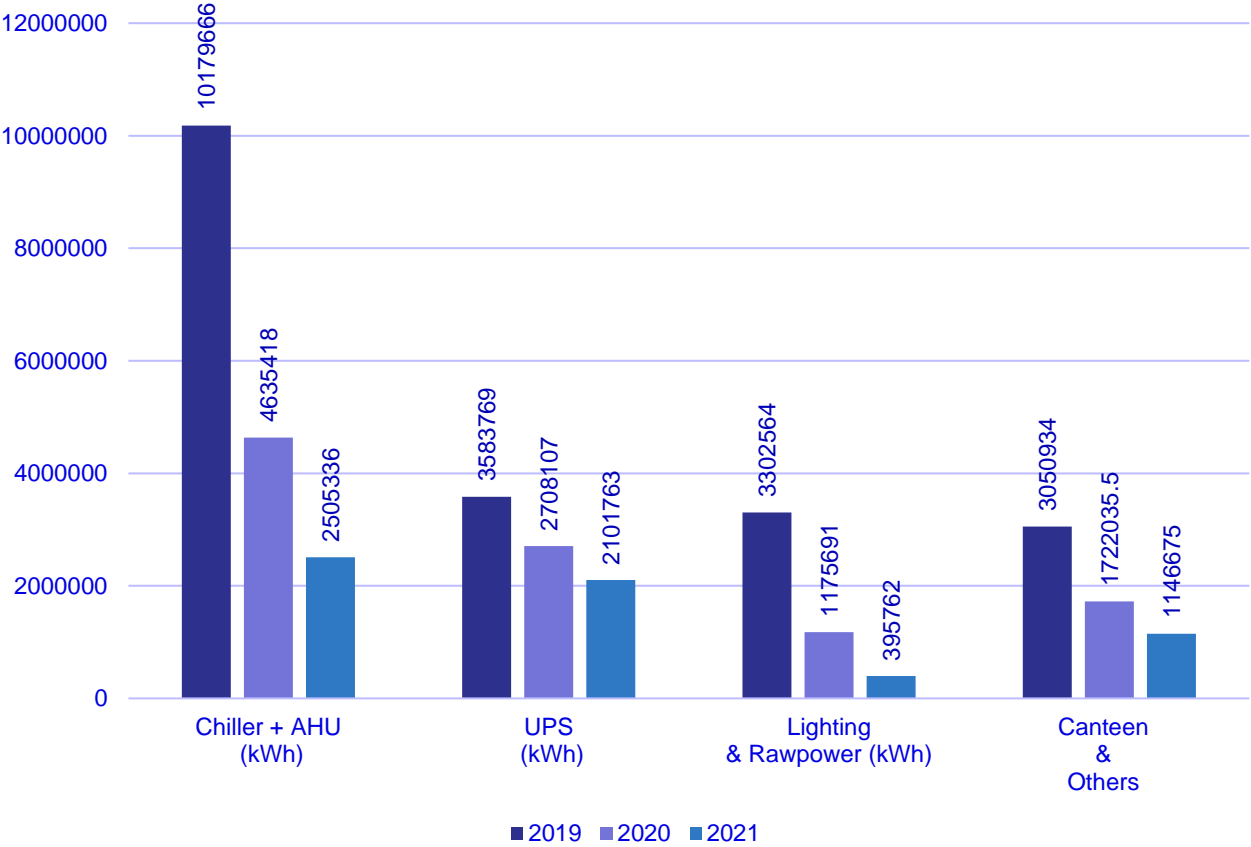
Energy Saving Projects Implemented Summary in 2019 to 2021



Energy Savings Comparison & Its Impact - 2019 To 2021



Energy Saving Projects Impact on Utilities Consumption - 2019 to 2021



Chiller & AHU

- 7674330 kWh
- 75%



UPS

- 1482006 kWh
- 41%



Lighting & Power

- 2906802 kWh
- 88%



Canteen & Others

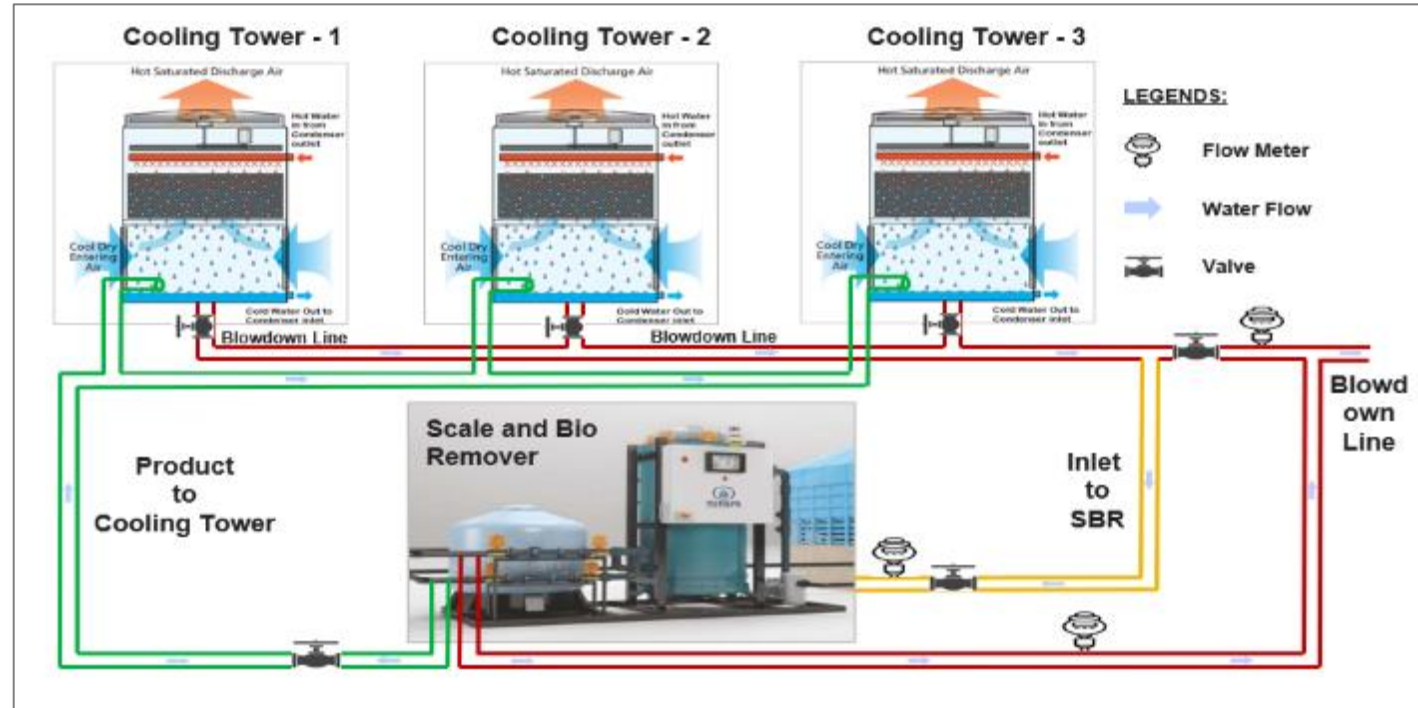
- 1904259 kWh
- 62%



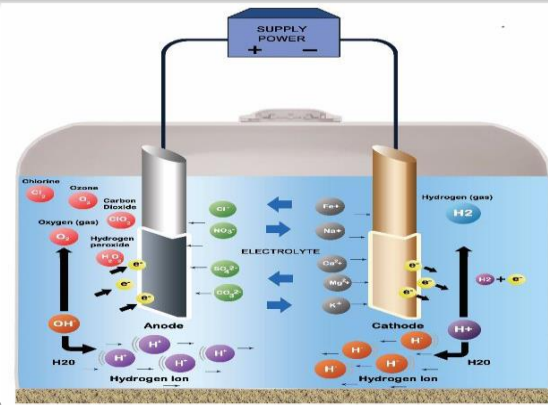
Innovative Project 1 - Electrolytic Scale & Bio Removal (SBR) System

Water Cooled Chiller Operational Challenges

- Makeup water TDS < 300 ppm
- Silica in make up water – 65 ppm
- Cycles of Concentration limit < 3.5
- Circulation water TDS < 1000 ppm
- Blowdown water quantity – 25 KLD
- Condenser Tubes fouling | Biological growth control in CT
- Chemical dosing - Silica not controlled
- Condenser – Hard scale formation
- Heat Transfer Efficiency | Chiller – iKW/TR



SBR – WORKING PRINCIPLE



SBR - ADVANTAGES



Savings Summary

- Water – 140 KL (₹.30.9 L)
- Chemical Cost – ₹ 15.6 L
- Energy – 1.18 L kWh (₹.9.4 L)
- Total Cost Savings – ₹.55.9 L
- SBR unit cost – ₹.22.23 L
- Payback Period < 5 Months

Innovative Project 2 - UPS Retrofit (Conventional to Modular UPS)

Previous Setup



Conventional UPS Capacity 3x400 KVA

Modular UPS Capacity 2x450 KVA

Overall Capacity Optimization 300 KVA (25%)

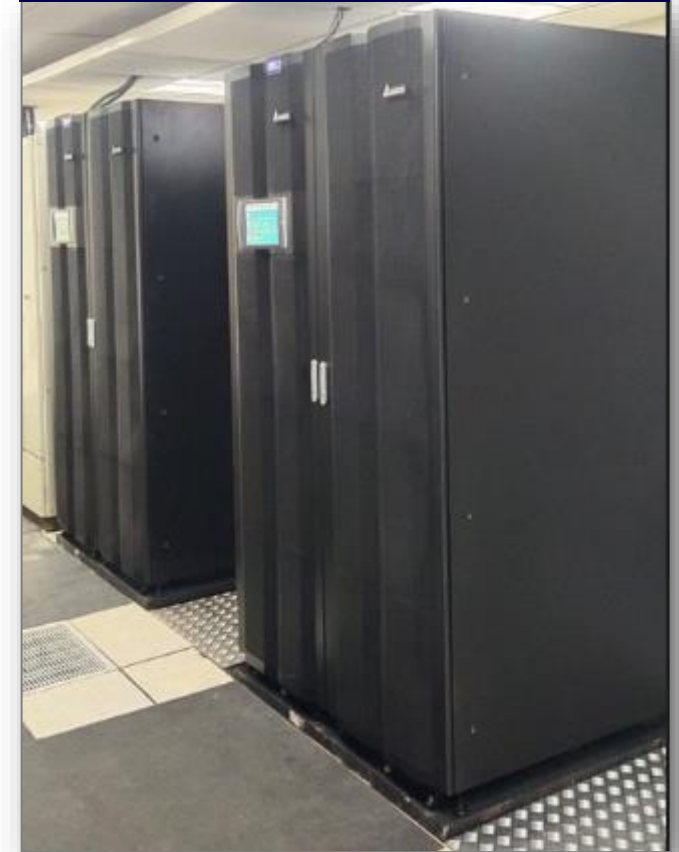
Average Energy reduction 299880 kWh / Annum

Annual Cost savings of INR. 26.68 Lakhs

Investment Cost INR. 65 Lakhs

ROI is 2.4 Years

Current Setup



Benefits

Elimination of AC & DC Capacitator

Dual Source provisions

Harmonics level mitigation

On demand Module can added

AMC Cost Reduction

Floor Space also optimized

Innovative Project 3 - Modification of Chilled Water Main Header Pipeline Interconnection

Operational Challenges

In Early setup the chilled water header pipelines interconnection pipe size was as same as main pipelines and water leaving from water cooled chiller will enter into system again through water cooled chiller primary pumps (short cycling) and no effective suction flow for secondary pumps.

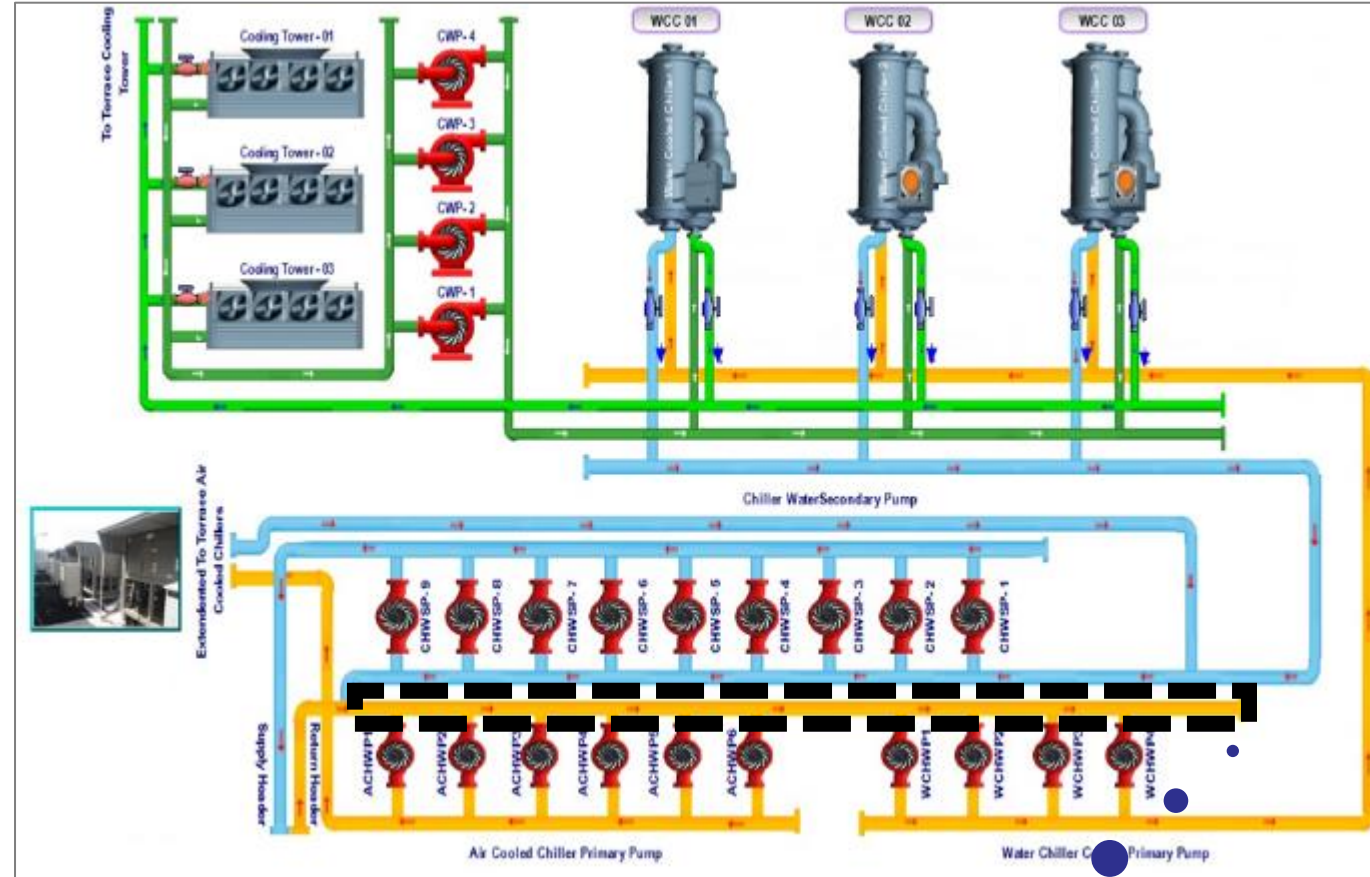
Modified System

- Inter connection pipeline size was reduced to 300mm dia from 600mm dia,.
- Pipeline tapping point also changed to avoid short cycling of chilled water within the system.

Savings Calculation

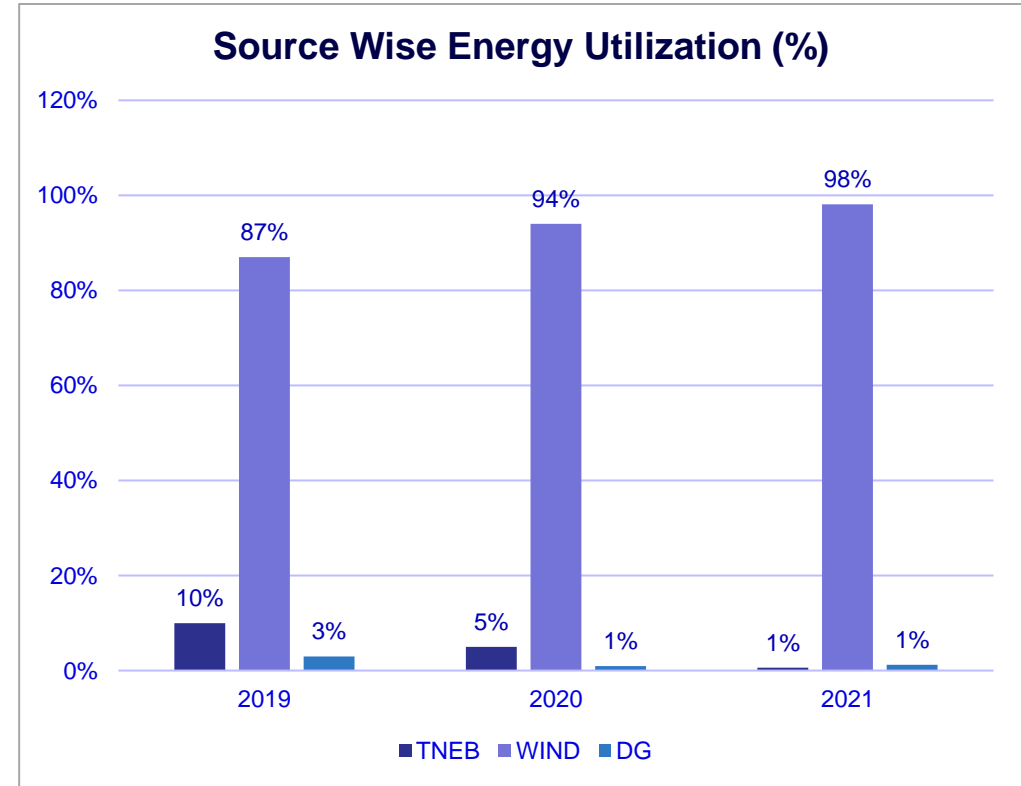
Energy Savings – 80186 kWh
Cost Savings – INR 7.13 Lacs
Investment – INR 4.64 Lacs
ROI – 8 Months

Chilled Water Pipeline - Schematic Layout



Earlier Inter connection pipeline size was 600mm Dia, Modified pipeline size 300 mm Dia,

Utilization of Renewable Energy Sources – 2019 to 2021



Technology (Electrical)	Type of Energy	Onsite/Offsite	Installed Capacity (MW)	Wind Energy Utilization (million kWh)	% of overall renewable energy
Electrical	Wind	Offsite	256.85	45.6	90.5%

Utilization of Renewable Energy Sources – FY 2019-21

Year	Installed Capacity (MW)	Total Wind Energy Contracted Quantum (Lacs kWh)	Actual Supplied Wind Energy Quantum (Lacs kWh)	SRZ Consumption (Lacs kWh)	Allocation contribution (%)
2019-20	256.85	525	509	170.1	33.0%
2020-21	256.85	525	379	72.6	19.2%
2021-22	256.85	525	339	59.2	17.5%

- In FY 2018-19 additional quantum of 200 Lacs kWh purchased with an investment of INR.200 Lacs
- Actual Supplied wind Energy Quantum reduction for FY 2020-21 & 2021-22
 - Non-BAU Actual Energy consumption got reduced
 - Renewable energy utilization (Wind) **2019 - 87% , 2020 - 94% & 2021 – 98%**

RPO & REC Summary

Year	Solar REC Requirement (%)	Non-Solar REC Requirement (%)	Solar REC requirement Qty (No's)	Non-Solar REC Requirement Qty (No's)	Remarks
2019-20	5%	9%	851	1531	REC Purchase under progress
2020-21	8%	10%	581	744	
2021-22	11%	11%	622	622	

Waste Utilization and Management



Paper Waste – Recycle, Reduce & Reuse

- Limitation of printer access
- E-Fit tool implemented and manual check list optimized
- Paper cups usages eliminated 100%

Food waste – Recycle & Reuse

- Recycled through organic waste composter
- Organic waste convertor capacity: 500 kg/day
- Average food waste of 9000 kilograms is converted in to 11000 kilograms of manure

Hazardous / E waste/Battery Waste – Recycle & Reuse

- Battery waste – Extension of battery warranty (3 to 3.5 years)
- E –Waste – CFL to LED retrofit to enhance the lifetime and reduce the waste generation.

Plastic Waste – Recycle & Reuse

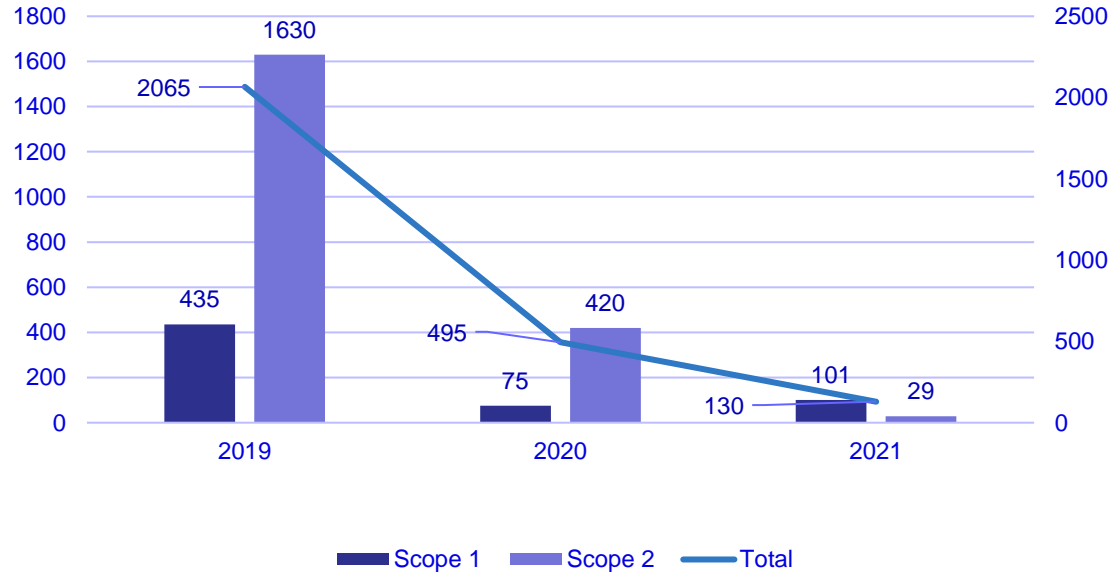
- Plastic waste is segregated and stored separately
- Plastic wastes are disposed only through authorized recyclers
- Single use and throw away plastics are banned inside the campus

Solid (Garbage) waste – Recycle & Reuse

- All Solid wastes generated are disposed within SLA through authorized vendors.

GHG Inventorisation – 2019 To 2021

GHG Emission (MT of CO2) Trend– 2019 to 2021



GHG Reduction Target & Action Plan

GHG Reduction

1. TNEB Power fluctuation in 2019
2. RE utilization decreases (92% to 87%) in 2019
3. NR2O in 2020

GHG Target

1. SBT-24%↓ in 2024
2. IOT Project implementation
3. Energy efficiency project implementation

Indoor Air Quality (BAU)

Test Parameters	Units	Result	Permissible limit	Remarks
Carbon Dioxide (CO2)	Mg/m3	570	1000	1. Testing through NABL Laboratory 2. Random sampling will be done Monthly once for workstations
Total Fungal Count	Cfu/m3	48	500	
Total Bacterial Count	Cfu/m3	103	500	

Standardization of Best Practices

Personnel Computer

Air-Conditioning

Kitchen / Pantry



Sleep mode enabled for all personnel computer



Conventional CPU replacement with compact CPU



Awareness created to Associates to switch off the monitor while leaving the workplace

Workplace temperature policy standardized 24°C to 26°C

Maintaining UPS/ Battery room temperature b/n 25°C to 26°C

Hub room temperature maintained b/n 24°C to 26°C

Elimination of electrical hot plate

Mandatory use of BEE star rated equipment's

Scheduled operation of ventilation system

Periodical cleaning of heater in bain-marie

Standard operation temperature for all freezer equipment

Weekly deep cleaning for all type of freezer

Measuring & Monitoring Device & Tool

Building Segment Wise Consumption



FMS Tool-Daily Consumption Monitoring



Report → Daily Report EMS Dashboard

Facility: CH - Street... Report Date: 12/06/2019

Power, A/c, Duct, Request, E&M Status

Chiller*	22379	UPS - Data center*	0
AHU*	7219	Non-IT Load - Data Centre*	0
Lighting*	19821	UPS - Work Station*	13413
Water (Lift + Fan + STP)*	1272	External*	1406
BAC*	0	STP*	634
Others	184	Lift*	1257

Chiller Operating Parameters Monitoring



FMS Tool-Daily Consumption Monitoring



Weekly Report

Report Management

Report: Energy Management City/Facility: CH - Street - SZC Month-Year: 2019-12 Consumption Target in kWh: 115200

Power, A/c

Setting Period

Rollback

Consumption Details

Min. kWh (in kWh)	1000	Max. kWh (in kWh)	1000	Min. kWh (in kWh)	
Min. Power Unit (in kW)	151158	Max. Power Unit (in kW)		Total Energy Consumption (in kWh)	115200
PF	0.91	PF Target	0.95		

Chiller Operating Parameters Monitoring



Admin Corner: W Target Allocation

Select Type: Consumption... City/Facility: CH - Street... Month-Year: 2019-12

Power Consumption Units - February 2019 (in kWh) Add By: 478150

MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY	SUNDAY	Total Consumption Target for February 2019 - 157120 kWh
1200	6706	6706	6812	6813	6813	6816	

Comments: We average Energy Consumption reduction of 20% considered for February from the previous year Feb 2018 consumption.

Total Consumption for February 2019 - 157120 kWh

Apply this for current month

Status: Consumption Target Approved By Approval

Initiative by Plant Team

Enabling Energy Saver Mode in Modular



Timer Controller for Peripheral Lighting



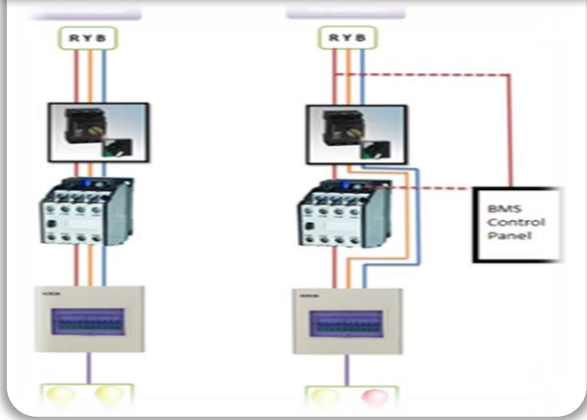
Limit Switch for AHU Room & Fire Shaft Door



Desktop Power off Activities Across Campus



Lighting Operation control Via BMS



Motion Sensor for Restroom Lighting Control



Pull Cord Switch Installation for Lighting



World Earth Hour Celebration

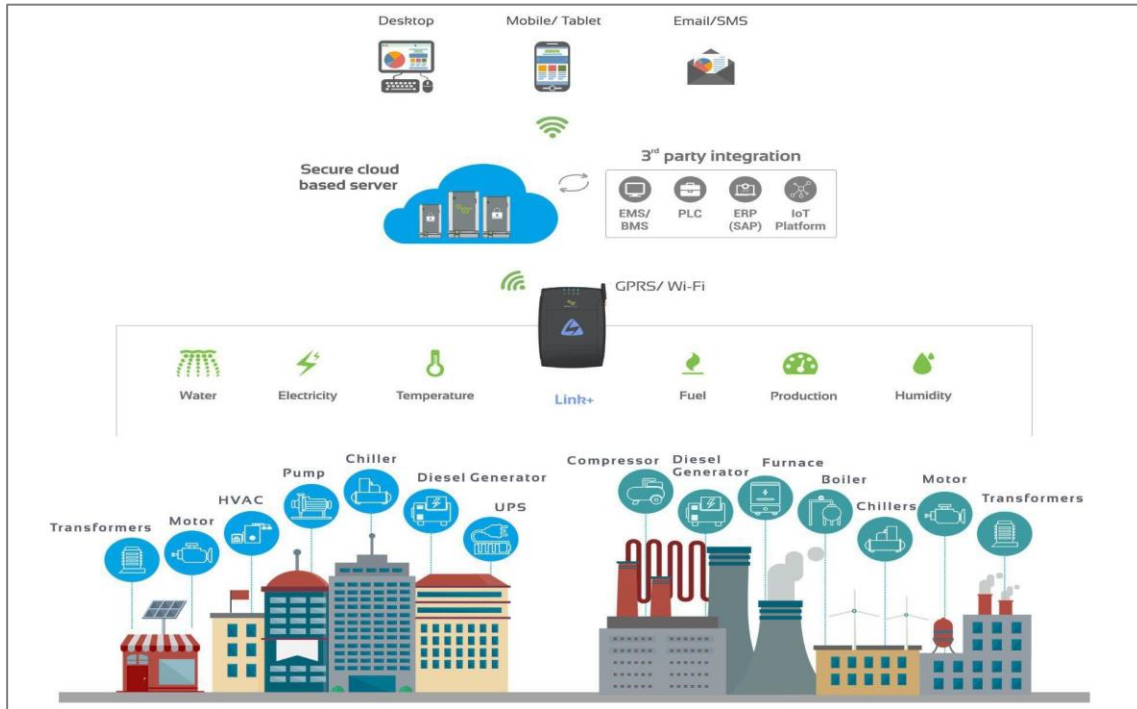


Major Achievement - IOT Based Energy Meter Monitoring



An Internet of Things (IOT) analytics platform that helps businesses with predictive Intelligence to Optimize Energy & Maintenance costs and reduce asset downtime

The Smart sense IOT Platform



SRZ-Smart Sense Dashboard



Saving Calculations (Projection):

Energy Savings
1.98L kWh / Annum

Cost Savings –
INR 17.62 Lacs

Investment Cost –
INR 65 Lacs

ROI – 3.7 Years

Energy & Innovation Awards

CII Award –
Energy Efficient Unit 2019



CII Award –
Energy Efficient Unit 2020



CII Award –
Energy Efficient Unit 2021



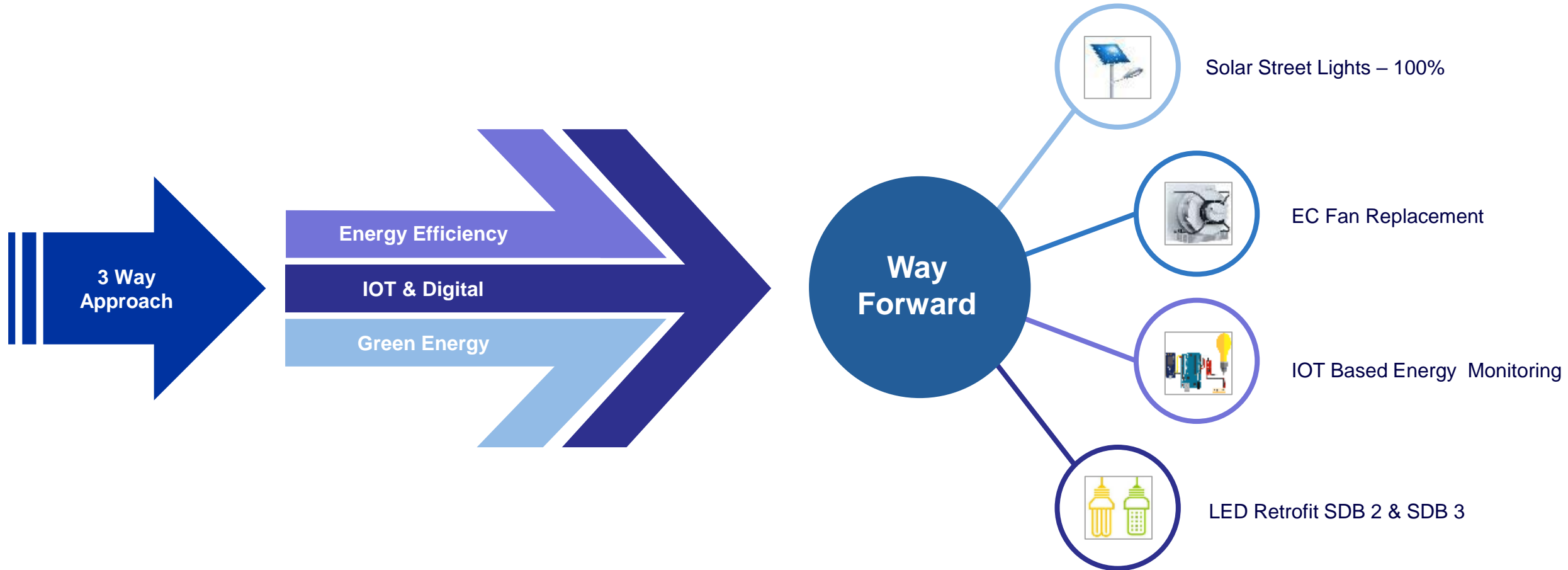
CII Award –
Water Management Company of the Year-2021



Certifications – ISO 45001:2018 & IGBC - Gold



Way Forward for Next 3 Years & Vision on EE



Thank you